

5/15

SPLK

DART AEROSPACE LTD	Work Order:	22590 A
Description: Lanyard Assembly	Part Number:	D2690- X
RF 01.08.24 Drawing: D2690 Rev. B+B2	Qty:	X = 5 5 (30)

RF 01.08.24

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O Complete X in the title block with the required length for the lanyard.	HF	05.03.02	5
2	STORES	Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve M16713 SB 05/05/05 X" + 2.5" CBL-1240 Cable M7430 M16713 Value for X is stated above in title block			
3	METAL	Assemble as per Dwg D2690	SB	05/05/05	5
4	QC	Inspect Level 7	J	05-05-05	5
5	STORES	Identify and stock	CJ	05/05/05	5
6	EXPEDITING	Close W/O Cost / part: 6.75 sur 05/05/05 Inspect Level 21 3.24	HF	05.05.10	5

RF
03.04.21

Rev	Date	Change	Created By	Approved
A	98.05.08	New Issue	KB	
B	99.02.09	Added Inspection Level	DM	
C	01.08.24	Removed Manufacturer Release Certification	SM	EE

RELEASED

01.08.24 EE

7.625

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

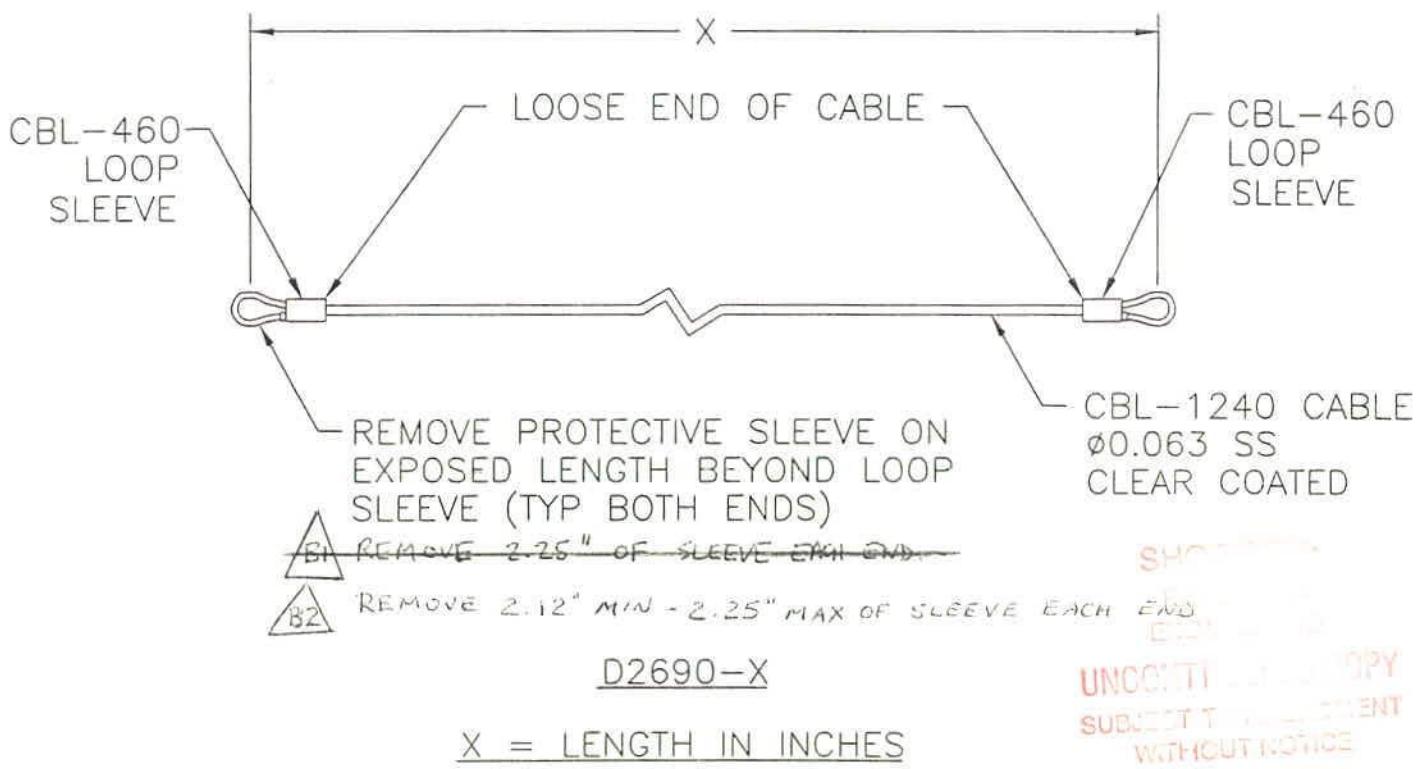
QA: N/C Closed: _____ Date: _____

DART



DESIGN <i>MDY</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MDY</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS

RELEASED
971003 KE
T&R A374



UNCOPIED
SUBJECT TO CHANGE
WITHOUT NOTICE

WORK ORDER
NO. 22590

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

DEO's

Job Costing Report

Dart Aerospace Ltd.
HawkesburyMar 01, 2005
11:19 am

Work Order No : 0022590
 Project Name : D2690-5
 Project For : WK515
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2690-5
 Description : Lanyard ass'y
 Manufactured : Yes
 Amount Req'd : 30
 Amount Done : 0
 Start Date : 03-01-05
 Est Finish Date : 03-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00